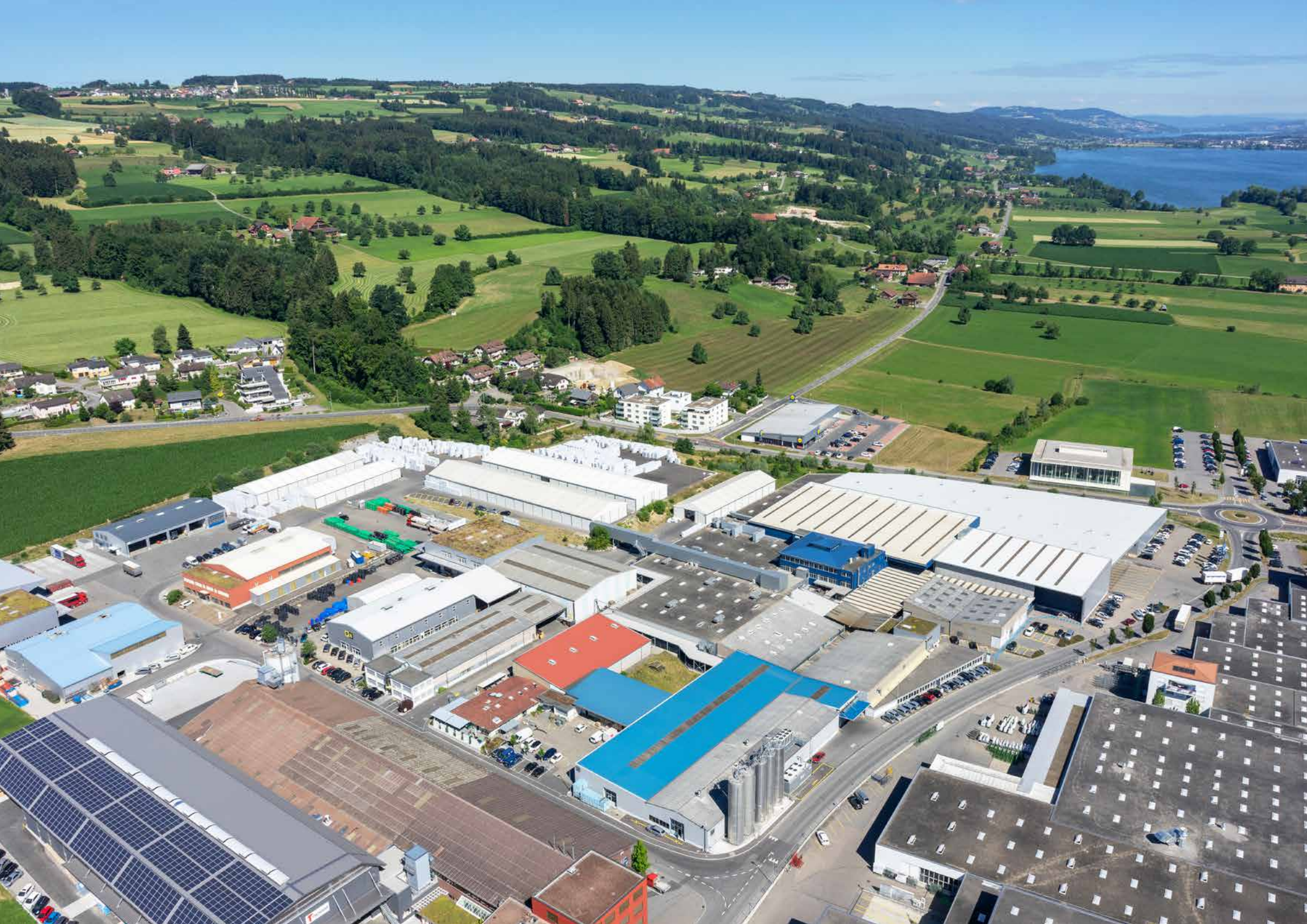


A smiling woman with long brown hair, wearing a white t-shirt, grey overalls, and yellow gloves, stands in a greenhouse. She is leaning on a wooden frame filled with various potted plants. The background shows more plants and the structure of the greenhouse.

**PERFEKT
VERPACKT**

GROWING
TRANSPORT
SELLING
CUSTOM MADE



HERZLICH WILLKOMMEN

DE

BACHMANN GROUP ist ein Schweizer Familienunternehmen mit Sitz in Hochdorf bei Luzern. Heute besteht die über 50-jährige Firmengruppe aus drei spezialisierten Einheiten, die sich als Verpackungs- und Werbetechnik-Spezialisten ganz dem Dienst an Produkten, Marken und Firmenauftritten verschrieben haben.

Respekt, Offenheit, Professionalität und Begeisterung sind für die beiden Söhne des Firmengründers und die 260 Mitarbeitenden die zentralen Geschäftsprinzipien.

Unser hochgestecktes Ziel: Bis 2025 verarbeiten wir nur noch recycelte und/oder recyclebare Kunststoffe.

BIENVENUE

FR

BACHMANN GROUP est une entreprise familiale suisse dont le siège se situe à Hochdorf, près de Lucerne. Le groupe BACHMANN, établi depuis 50 ans, se compose aujourd'hui de trois unités spécialisées dans l'emballage et les présentoirs de vente qui se consacrent entièrement aux produits, aux marques et à la présentation des entreprises.

Le respect, l'ouverture d'esprit, le professionnalisme et l'enthousiasme sont les principes fondamentaux pour les deux fils du fondateur de l'entreprise et pour les 260 employés.

Notre objectif ambitieux: d'ici 2025, nous ne traiterons que des plastiques recyclés et/ou recyclables.

WELCOME

EN

BACHMANN GROUP is a Swiss family-owned business based in Hochdorf near Lucerne. Today, the more than 50-year-old group of companies consists of three specialised units which, as packaging and advertising technology specialists, have entirely devoted themselves to promoting products, brands and corporate appearances.

Respect, openness, professionalism and enthusiasm are the core business principles for the two sons of the company founder and the 260 employees.

Our ambitious goal: by 2025, we will only process recycled and/or recyclable plastics.

VAN HARTE WELKOM

NL

BACHMANN GROUP is een Zwitsers familiebedrijf dat gevestigd is in Hochdorf bij Luzern. Vandaag bestaat de meer dan 50 jaar oude bedrijvengroep uit drie gespecialiseerde eenheden die zich als specialisten in verpakkings- en reclame technologie volledig toelagen op het bedienen van producten, merken en bedrijfsuitstralingen.

Respect, openheid, professionalisme en enthousiasme zijn de centrale bedrijfsprincipes voor de twee zonen van de stichter van het bedrijf en de 260 werknemers.

Ons ambitieuze doel: Tegen 2025 alleen nog gerecyclede en/of recyclebare kunststoffen verwerken.

NACHHALTIGKEIT IM FOKUS

DE

Wir haben ein nachhaltiges Wirken bewusst in den Fokus gerückt. Die stetige Reduktion des CO₂-Fussabdrucks, die Verwendung umweltfreundlicher Rohstoffe oder die permanente Optimierung des Ressourcenverbrauchs sind für uns selbstverständlich. Wir fördern den Kauf von Energie aus erneuerbaren Quellen für eine nachhaltige Stromerzeugung und setzen auf 100 % Wasserkraft. Für unsere Produkte verwenden wir ausschliesslich Rohstoffe aus dem Recyclingkreislauf. Unsere Recyclingfähigkeit wurde durch CYCLOS zertifiziert. Diese Bestrebungen zu Gunsten der Umwelt sind fester Bestandteil unserer Unternehmensphilosophie. Natürlich freiwillig, aber ganz selbstverständlich.

METTRE L'ACCENT SUR LA DURABILITÉ

FR

Nous avons délibérément mis l'accent sur une action durable. La réduction constante de l'empreinte carbone, le recours à des matières premières respectueuses de l'environnement ou l'optimisation permanente de la consommation des ressources sont pour nous des évidences. Nous encourageons l'achat d'énergie provenant de sources renouvelables pour une production d'électricité durable et nous comptons sur 100 % d'énergie renouvelable l'hydroélectricité. Nous n'utilisons pour nos produits que des matières premières issues du cycle de recyclage. Ces efforts en faveur de l'environnement font partie intégrante de notre philosophie d'entreprise. Il va de soi qu'il s'agit d'un acte volontaire.

SUSTAINABILITY IN FOCUS

EN

We have deliberately focused on sustainable developments. The continuous reduction of our carbon footprint, the use of environmentally friendly raw materials or the permanent optimization of resource consumption are a matter of course for us. We promote the purchase of energy from renewable sources for sustainable power generation and rely on 100% hydropower. For our products we only use raw materials which are sourced from recycling cycles. These efforts for the preservation of the environment are an integral part of our corporate philosophy. We do this voluntarily, but that goes without saying.

DUURZAAMHEID IN DE SPOTLIGHT

NL

We besteden doelbewust aandacht aan duurzaamheid. De voortdurende vermindering van de CO₂-voetafdruk, het gebruik van milieuvriendelijke grondstoffen of de permanente optimalisatie van het grondstoffenverbruik zijn vanzelfsprekend voor ons. Wij bevorderen de aankoop van energie uit hernieuwbare bronnen voor duurzame stroomopwekking en vertrouwen op 100% waterkracht. Voor onze producten gebruiken we uitsluitend grondstoffen uit de recyclingkringloop. Onze recycleerbaarheid is gecertificeerd door Cyclos. Deze inspanningen ten gunste van het milieu zijn een integraal onderdeel van onze bedrijfsfilosofie. Geheel vrijwillig, vanzelfsprekend.



REUSE
REDUCE
RECYCLE

TRAY TO TRAY

100% recyclable



UNSER VERSPRECHEN ^{DE} AN DIE UMWELT

- Einsatz von über 90 % Recyclingmaterial.
- Stetige Reduktion des CO₂-Ausstosses
- 100 % Wiederverwendung von Rohmaterialresten
- Recycling-optimiertes Produktdesign

NOTRE PROMESSE ^{FR} POUR L'ENVIRONNEMENT

- Utilisation de plus de 90 % de matériaux recyclés
- Réduction constante des émissions de CO₂
- Réutilisation à 100 % des résidus de matières premières
- Conception de produits optimisés pour le recyclage

OUR PROMISE TO ^{EN} THE ENVIRONMENT

- Use of over 90 % recycled material
- Steady reduction of CO₂ emissions
- 100 % reuse of raw material residues
- Recycling-optimised product design

ONE BELOFTE ^{NL} AAN HET MILIEU

- Ten minste 90 % gerecycled materiaal
- Vermindering van CO₂ uitstoot
- 100 % hergebruik grondstofresten
- Optimaal productdesign voor recycling

FORMING YOUR VISION. RECYCABLE.

TRAY TO TRAY

1. GRANULATE

2. DESIGN

4. LOGISTIC

3. PRODUCTION

5. GROWING

6. COLLECTION

8. RECYCLING

7. SORTING

NETPAC



NETPAC

DE

DIE NACHHALTIGE LÖSUNG

- Bis 50 % weniger Kunststoff
- 100 % recyclierbar
- Lässt Ihrem Produkt die Luft zum atmen
- Innovatives Design – be unique!
- Minimales Volumen beim Entsorgen
- siegelbar

NETPAC

FR

LA SOLUTION DURABLE

- Jusqu'à 50 % moins de matière plastique
- 100 % recyclable
- Laisse à votre produit de l'air à respirer
- Design innovateur – «be unique»
- Volume minimal pour la disposition des déchets
- scellable

NETPAC

EN

THE SUSTAINABLE SOLUTION

- Up to 50 % less plastic
- 100 % recyclable
- Leaves to your product air to breathe
- Innovative design – be unique!
- Minimal volume for disposal
- sealable

NETPAC

NL

DIE NACHHALTIGE LÖSUNG

- Tot 50 % minder kunststoffen
- 100 % recyclebaar
- Laat het product ademen
- Innovatief design – be unique!
- Minimaal afvalvolume
- verzegelbaar



NETPOT



NETPOT

DE

DIE NACHHALTIGE LÖSUNG

- Bis 50 % weniger Recycling- oder Biokunststoff
- 100 % recyclierbar
- Lässt Ihrem Produkt die Luft zum atmen
- Innovatives Design – be unique!
- Minimales Volumen beim Entsorgen
- Pflanze entwickelt sich auf natürliche Weise

NETPOT

FR

LA SOLUTION DURABLE

- Jusqu'à 50 % moins de matière plastique recyclé ou bioplastique
- 100 % recyclable
- Laisse à votre produit de l'air à respirer
- Design innovateur – «be unique»
- Volume minimal pour la disposition des déchets
- La plante se développe de façon naturelle

NETPOT

EN

THE SUSTAINABLE SOLUTION

- Up to 50 % less recycled plastic or bioplastic
- 100 % recyclable
- Leaves to your product air to breathe
- Innovative design – be unique!
- Minimal volume for disposal
- Plant develops in a natural way

NETPOT

NL

DE DUURZAME OPLOSSING

- Tot 50 % minder gerecycleerde kunststof of bioplastiek
- 100 % recyclebaar
- Laat het product ademen
- Innovatief design – be unique!
- Minimaal afvalvolume
- De plant ontwikkelt zich op natuurlijke wijze



UNSERE STÄRKEN

NOS POINTS FORTS / OUR STRENGTHS / ONZE TROEVEN

LÜCKENLOSE LOGISTIK

DE

Wir arbeiten mit neuster Lagertechnologie und haben ein Auslieferungssystem aufgebaut, das verzögerungsfreien Service ermöglicht.

HAUSEIGENE ENTWICKLUNGSABTEILUNG

In unserer Entwicklungsabteilung entwerfen und produzieren wir alle Formen und Werkzeuge selbst. Unsere Designer liefern Ihnen innert kürzester Zeit serien-nahe Muster im Massstab 1:1. Das recycling optimierte Design spielt von Anfang bis Schluss eine zentrale Rolle in der Entwicklung. Durch die CAD/CAM-Integration fließen die Konstruktionsdaten direkt in die Werkzeugfertigung ein.

LOGISTIQUE SANS FAILLE

FR

Nous travaillons en faisant appel à la dernière technologie en matière de stockage et avons mis sur pied un système de livraison qui permet un service dans des délais courts.

DEPART. DE DEVELOPPEMENT INTERNE

Dans notre département de développement, nous réalisons nous-mêmes la conception et la définition de toutes les formes et de tout l'outillage. Nos designers livrent dans les plus brefs délais des prototypes à l'échelle 1:1 très proches de la fabrication en série. La conception optimisée pour le recyclage joue un rôle central dans le développement, du début à la fin. Grâce à l'intégration CAD/CAM, les données de construction passent directement à la fabrication d'outillage.

IMPECCABLE LOGISTICS

EN

We work with the latest storage technology and have created a delivery system that guarantees service without delays.

OWN RESEARCH DEPARTMENT

In our research department we design and produce all models and tools ourselves. Our designers will send you representative samples within a very short time to a scale of 1:1. Recycling-optimized design plays a central role in development from start to finish. Thanks to CAD/CAM Integration the design data flow directly into the tool production.

LOGISTIEK

NL

Wij werken met de meest recente opslagstechnologie en hebben een uitleveringssysteem opgebouwd dat een levering zonder vertragingen mogelijk maakt.

VERPAKKINGSONTWIKKELING

Wij analyseren uw ideeën en brengen onze ideeën in. De nauwe samenwerking met de klant is de doorslaggevende factor voor een succesvol verpakkingsconcept. Een voor recycling geoptimaliseerd ontwerp speelt van begin tot eind een centrale rol in de ontwikkeling. Met de meest recente CAD/CAM-ondersteuning bouwen wij de prototypevormen. Middels dit prototype krijgt de uiteindelijke verpakking zijn definitieve gestalte. De gegevens worden direct voor de vervaardiging van de definitieve matrix geïntegreerd.



14 - 25



26 - 29



30 - 37



38 - 57



58 - 61



62 - 65



ANZUCHTPALETTEN

Plaques de semis-bouturage

Nursery trays

Zaai- & Stektrays

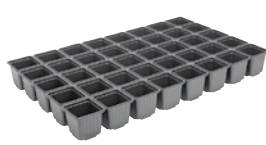


QUALIPOT MEHRWEG

Réutilisables

Reusable

Meermalig



KULTURSYSTEME

Plaques de culture

Cultivation trays

Kweektrays



TRANSPORT-TRAYS

Normpack®

LGcup®

B-Tray



TRAGEPACKUNGEN

Clayettes

Multi-Cell Trays

Verkoopverpakkingen



SPECIALS

Custom Made

Custom Made

Custom Made

ANZUCHTPALETTEN
PLAQUES DE SEMIS-
BOUTURAGE
NURSERY TRAYS
ZAAI- & STEKTRAYS



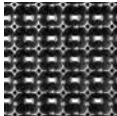
PLUGLINE

PLUGLINE

für Paperpots
 pour pots en papier
 for paper pots
 voor de paperpots

65585
 54 x 31 x 5.2



	5.6		45 (5x9)	
	120		5	
	270		1200/50	

65586
 54 x 31 x 4.5



	4.7		66 (6x11)	
	70		4	
	396		1260/45	

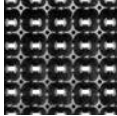
65587
 54 x 31 x 4.5



	4		84 (7x12)	
	53		3.5	
	504		1248/52	

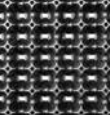
65588
 54 x 31 x 4



	3.5		104 (8x13)	
	37		3	
	624		1248/52	

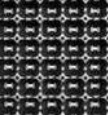
65589
 54 x 31 x 4



	3.1		126 (9x14)	
	28		2.5	
	756		1248/52	

65590
 54 x 31 x 4



	2.8		150 (10x15)	
	22		2	
	900		1296/54	

SEEDLINE

SEEDLINE

für Substrat und Klebetöpfe
pour substrat en vrac
for substrate or glue plugs
voor losse of verlijmde grond

65564

54 x 31 x 6.2



∅ 5.5  **36** (4x9)

 132

 215  2250/75

**65565**

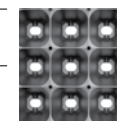
54 x 31 x 5.2



∅ 5.7  **45** (5x9)

 94

 270  2100/70

**65566**

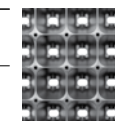
54 x 31 x 4.5



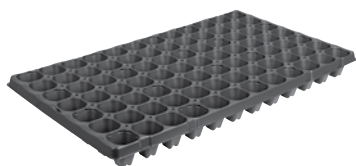
∅ 4.8  **66** (6x11)

 54

 396  2250/75

**65567**

54 x 31 x 4.5



∅ 4.1  **84** (7x12)

 35

 504  2400/80

**65568**

54 x 31 x 4



∅ 3.6  **104** (8x13)

 27

 624  2250/75

**65569**

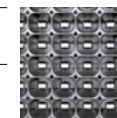
54 x 31 x 4



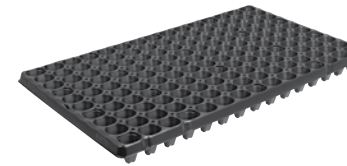
∅ 3.1  **126** (9x14)

 20

 756  1800/60

**65570**

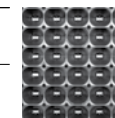
54 x 31 x 4



∅ 2.9  **150** (10x15)

 17

 900  2100/70



TREELINE

TREELINE

für Stauden- und Baumschulen

pour les pépinières

for shrub and tree nurseries

voor de boom en vaste planten kwekerijen

65545

54 x 31 x 7



5.6 45 (5x9)

VOL 150

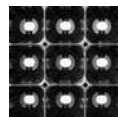


5

270



1176/42



65546

54 x 31 x 7



4.7 66 (6x11)

VOL 100

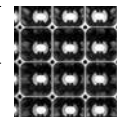


4

396



1176/42



65547

54 x 31 x 7



4 84 (7x12)

VOL 74

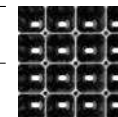


3.5

504

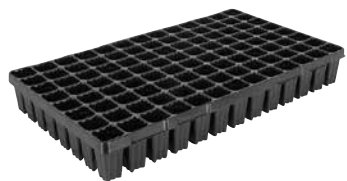


1120/40



65442

52 x 30 x 7



3.2 104 (8x13)

VOL 55



3

665



1280/40



65549

54 x 31 x 6



3.1 126 (9x14)

VOL 40

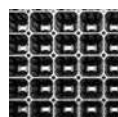


2.5

756



1248/52



65550

54 x 31 x 5.2



2.8 150 (10x15)

VOL 30

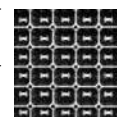


2

900



1248/52



65551

54 x 31 x 4.5



2.8 150 (10x15)

VOL 30

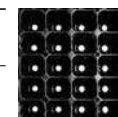


2

900



1248/52



BACHMANN GROUP

ANZUCHTPALETTEN

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

ANZUCHTPALETTEN

PLAQUES DE SEMIS-BOUTURAGE / NURSERY TRAYS / ZAAI- & STEKTRAYS

65401

54 x 31 x 4.6



5.7 35 (5x7)

VOL 100 5

209 1960/70



65402

54 x 31 x 4.6



5.5 40 (5x8)

VOL 100 5

239 1920/80



65403

54 x 31 x 4.6



5.5 45 (5x9)

VOL 100 5

269 1920/80



65404

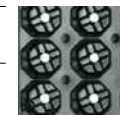
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4.7 54 (6x9)

VOL 70 4

322 2016/72



65405

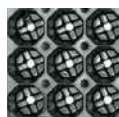
54 x 31 x 4.6



4 84 (7x12)

VOL 50 3.5

501 1820/65



65408.04

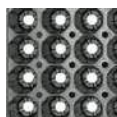
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3.4 104 (8x13)

VOL 35 2.8

621 2016/84



65410

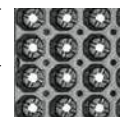
54 x 31 x 4



3 104 (8x13)

VOL 28 2.8

621 2016/84



65409

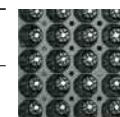
54 x 31 x 5.2



2.7 160 (10x16)

VOL 22 2

955 1920/80



BACHMANN GROUP

19

ANZUCHTPALETTEN

PLAQUES DE SEMIS-BOUTURAGE / NURSERY TRAYS / ZAAI- & STEKTRAYS

65604

54 x 31 x 5.2



Ø 3.4  **102** (8x13)

 37  2.8

 621  2064/86

**65250**

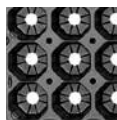
53.5 x 25 x 4.8



Ø 4.7  **50** (5x10)

 60  4

 360  2432/76

**65466**

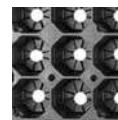
54 x 31 x 3.7



Ø 4.7  **66** (6x11)

 60  4

 390  1120/40

**65475**

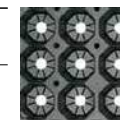
54 x 31 x 4.5



Ø 4.7  **60** (6x10)

 60  4

 350  1680/60

**65252**

54 x 31 x 3.5



Ø 2  **252** (12x21)

 6

 1500  1400/50



65564

54 x 31 x 6.2


 5.5 **36** (4x9)

132

215 2250/75

**65445.01**

55 x 37 x 5.7


 6.3 **45**

150 6 Jiffypot

220 1824/76

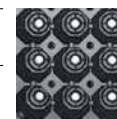
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53 x 36 x 5.1


 5 **54** (6x9)

90 4

280 1440/60

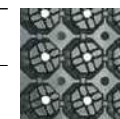
**64597** (on demand)

53 x 36 x 5.1


 5 **54** (6x9)

90 4

280 1440/60

**65438**

50 x 28 x 4.2


 2.9 **104** (4x26)

25

740 1800/50

**65438.01**

50 x 28 x 4.2


 2.9 **104**

25

740 1800/50

**65434.01**

53 x 24.5 x 3.2


 3.2 **102** (3x34)

25 3

850 2240/70

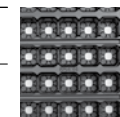
**65434**

53 x 24.5 x 3.2


 3.2 **102**

25 3

850 2240/70

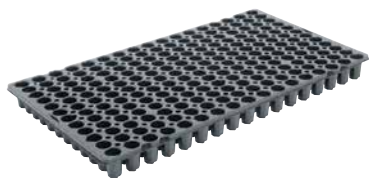


ANZUCHTPALETTEN

PLAQUES DE SEMIS-BOUTURAGE / NURSERY TRAYS / ZAAI- & STEKTRAYS

65490

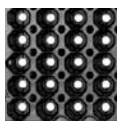
49 x 27.5 x 3.7



2  **204** (12x17)

 6  2

 1510  1088/34

**65491**

49 x 27.5 x 5



2.7  **105** (7x15)

 33  2.5

 750  896/28

**65440**

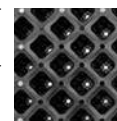
52 x 30 x 7



3.2  **52** Vulcano

 55

 332  1344/42

**65442**

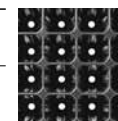
52 x 30 x 7



3.2  **104** (8x13)

 55

 664  1280/40

**65444**

50 x 28 x 5.2



2.7  **144** (9x16)

 22

 1020  2100/75

**65450.01**

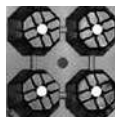
56 x 36 x 8.6



7  **28** (4x7)

 280  6

 138  1080/45

**65451.01**

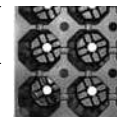
56 x 36 x 6.6



5.3  **54** (6x9)

 120  5

 266  1440/60



65452.01 56 x 36 x 5.6



Ø 4.7  **70** (7x10)

 75  4

 345  1560/65



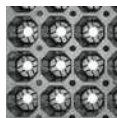
65473.01 56 x 36 x 5.2



Ø 3.8  **104** (8x13)

 50  3.5

 513  1560/65



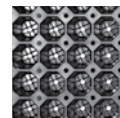
65474.01 56 x 36 x 5.2



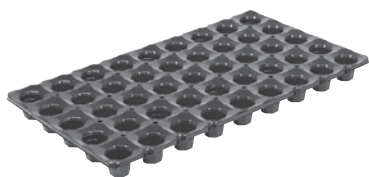
Ø 3.1  **160** (10x16)

 35  2.8

 790  1440/60



65415 54 x 31 x 3.7



Ø 3.8  **45** (5x9)

Vulcano

 32

 270  1400/50



65416 54 x 31 x 3.7



Ø 2.6  **66** (6x11)

Vulcano

 13

 390  1400/50



65412 54 x 31 x 3.7

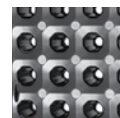


Ø 2  **112** (8x14)

Vulcano

 8

 670  1400/50



65413 (on demand) 54 x 31 x 3.7



Ø 2  **112** (8x14)

Vulcano

 14

 670  1568/56



ANZUCHTPALETTEN

PLAQUES DE SEMIS-BOUTURAGE / NURSERY TRAYS / ZAAI- & STEKTRAYS

65480.01

56 x 36 x 8.6



7.4  **28** (4x7)

 VOL 290  6

 140  1200/50

**65481.01**

56 x 36 x 8.5



6.3  **40** (5x8)

 VOL 190  6

 200  1200/50

**65482.01**

56 x 36 x 8



5.3  **54** (6x9)

 VOL 125  5

 270  1008/42

**65483**

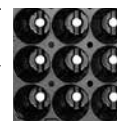
56 x 36 x 7.5



4.6  **77** (7x11)

 VOL 90  4

 385  960/40

**65484**

56 x 36 x 7



3.6  **108** (9x12)

 VOL 45  3

 555  960/40

**65485**

56 x 36 x 6.4



3.3  **140** (10x14)

 VOL 40  2.8

 720  960/40

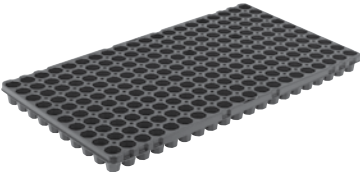


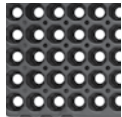
65200 49 x 27.5 x 3



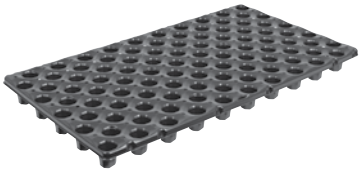
 2.2	 200 (10x20)	
 10	 2	
 1484	 1440/45	

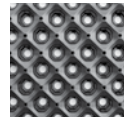
65201 49 x 27.5 x 3



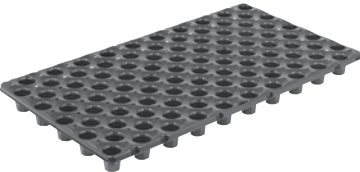
 2.2	 200 (10x20)	
 10	 2	
 1484	 1440/45	

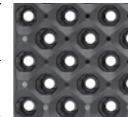
65210 49 x 27.5 x 3



 2.4	 100 (10x10)	
 10	 2	
 742	 1440/45	

65211 49 x 27.5 x 3



 2.4	 100 (10x10)	
 10	 2	
 742	 1440/45	

67244 60 x 40 x 4



 2.5	 240 (20x12)	
 21	 2	
 1000	 720/36	

67245 60 x 40 x 5



 2.5	 240 (20x12)	
 25	 2	
 1000	 720/36	

65660 40 x 15.5 x 4.8



 2.2	 60 (5x12)	
 19		
 960	 1920/120	

QUALIPOT
MEHRWEG
REUTILISABLES
REUSABLE
MEERMALIG



65006

50 x 33 x 10


 8.9 **6** (2x3)

 440
36 **600/30**
**65008**

50 x 33 x 9


 8 **8**
310
48 **700/35**
**65012**

50 x 33 x 8.5


 7.7 **12** (3x4)

 290
72 **560/28**
**65015.01**

50 x 33 x 8


 7.7 **15** (3x5)

 290
90 **560/28**
**65015.03**

50 x 33 x 8


 6.7 **15** (3x5)

 200
90 **350/35**
**65020.01**

50 x 33 x 8


 6.4 **20** (4x5)

 180
120 **560/28**
**65020.03**

50 x 33 x 8


 oval **20** (4x5)

 280
120 **500/25**
**65024**

50 x 33 x 8


 7 **24** (4x6)

 200
144 **600/30**


QUALIPOT

MEHRWEG / REUTILISABLES / REUSABLE / MEERMALIG

65028.01

50 x 33 x 7.2



Ø 5.4  **28** (4x7)

 VOL 130

 168  600/25



65040.01

50 x 33 x 6.3



Ø 4.8  **40** (5x8)

 VOL 82

 240  560/28



65054.01

50 x 33 x 6.1



Ø 4  **54** (6x9)

 VOL 63

 324  600/30



65077.01

50 x 33 x 4.7



Ø 3.4  **77** (7x11)

 VOL 32

 462  600/30



65104.01

50 x 33 x 4



Ø 3.2  **104** (8x13)

 VOL 23

 624  600/30



65150.01

50 x 33 x 4



Ø 2.8  **150** (10x15)

 VOL 17

 900  800/40



65260.01

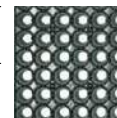
50 x 33 x 3.7



Ø 2.2  **260** (13x20)

 VOL 9

 1560  900/45



65500

49.5 x 32.5 x 2



Tray zu Qualipot

 1200/60



This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

KULTURSYSTEME
PLAQUES DE CULTURE
CULTIVATION TRAYS
K WEEKTRAYS



65640

56 x 36 x 7.5


 5  **40** (5x8)

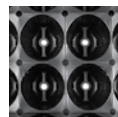
 VOL 127

 198  1200/50
**65641**

56 x 36 x 8


 6.5  **40** (5x8)

 VOL 190

 198  1200/50
**65643**

56 x 36 x 8


 5.9  **40** (5x8)

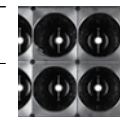
 VOL 150

 198  1200/50
**65642**

56 x 36 x 8


 4.8  **66** (6x11)

 VOL 100

 326  1200/50
**65618** (on demand)

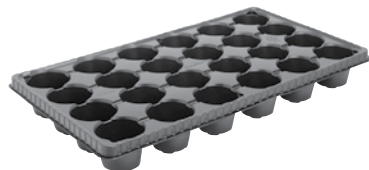
54 x 31 x 6


 8  **18** (3x6)

 VOL 250  4

 105  1820/65
**65624** (on demand)

54 x 31 x 6


 7  **24** (4x6)

 VOL 160  4

 140  2040/85
**65625** (on demand)

51 x 30 x 6.6


 7  **24** (4x6)

 VOL 236  6

 156  1664/52
**65628.01** (on demand)

53 x 30 x 6


 7.5  **18** (3x6)

 VOL 210  4

 113  1200/40


KULTURSYSTEME

PLAQUES DE CULTURE / CULTIVATION TRAYS / KWEKTRAYS

60040 (on demand) 55.3 x 34.5 x 6.2

	7x7		40 (5x8)	
	150		3	
	200		1000/50	

60040.20 34.5 x 27.6 x 6.2

	7x7		20 (5x4)	
	150		6	
	200		2500/100	

60041 (on demand) 55.3 x 34.5 x 8

	7x7		40 (5x8)	
	200		3	
	200		1000/50	

60041.20 34.5 x 27.6 x 8

	7x7		20 (5x4)	
	200		6	
	200		2500/100	

64234.04 54 x 36 x 5

Tray zu 62024.04			24 (4x6)	
		3		
		1008/42		

62024.04 52.8 x 35.5 x 8

	8.8x8.8		24 (4x6)	
	390		3	
	130		1250/50	

62240 (on demand) 56 x 25 x 5.8

Tray zu 62246					
1 x 62246		5			
	172		2080/65		

62246 (on demand) 56 x 25 x 6.5

	8x5.4		24 (4x6)	
	230		5	
	172		1664/52	

64500.04 39.5 x 29.5 x 6.5



light

 7000	 6	
	 2300/50	

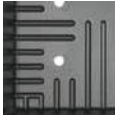
64516 39.5 x 29.5 x 6.5



 7000	 6	
	 2300/50	

64501 39.5 x 29.5 x 9



 10100	 6	
	 1840/40	

64519 39.5 x 29.5 x 9



 10100	 6	
	 1840/40	

60023.10 (on demand) 40 x 28 x 14



 12000	 6	
	 1320/55	

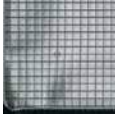
64518 (on demand) 53.3 x 31.5 x 6



 9800	 4	
	 1344/48	

64000 59 x 38 x 3.5



	 3	
	 4000/200	

63000 38 x 29 x 3.2



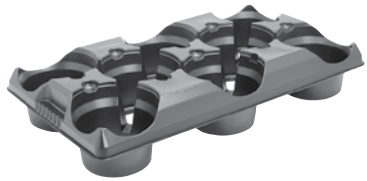
	 6	
	 8000/400	

KULTURSYSTEME

PLAQUES DE CULTURE / CULTIVATION TRAYS / KWEKTRAYS

64606

54.5 x 31 x 10



 13	 8
 4	 4
 48	 960/40

**64608**

54.5 x 31 x 9



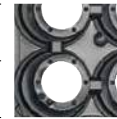
 12	 8
 4	 4
 48	 1440/60

**64615**

54.5 x 31 x 8



 10.5	 15
 4	 4
 90	 1680/70

**64616**

54.5 x 31 x 9.5



 10.5	 15
 4	 4
 90	 1008/42

**64617**

54.5 x 31 x 9.5



 10.5	 15
 4	 4
 90	 1008/42

**64618**

54.5 x 31 x 7.2



 9	 18
 4	 4
 108	 1512/54

**64639** (on demand)

53.5 x 31 x 4.8



 6	 39
 4	 4
 234	 1820/65

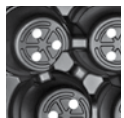
**68419.01**

56 x 25 x 7.5



 9	 18
 5	 5
 125	 1760/55

Fustcode:419



61002 (on demand) 19.2 x 14 x 5.5



VOL 1200



6144/384



61003 (on demand) 18.5 x 13.5 x 5.5



VOL 1200



7680/384



62001 (on demand) 17.8 x 13.4 x 5.5



VOL 1000



12500/500



62002 17.8 x 13.4 x 5.5



VOL 1000



12500/500



62004 17.8 x 13.4 x 6.5



VOL 270



165 12500/500



62006 17.8 x 13.4 x 6.5



VOL 165



250 12500/500



62009 17.8 x 13.4 x 6.5



VOL 110



375 12500/500



62012 17.8 x 13.4 x 6



VOL 70



500 12500/500

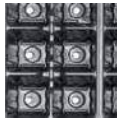


KULTURSYSTEME

PLAQUES DE CULTURE / CULTIVATION TRAYS / KWEKTRAYS

62013

17.8 x 13.4 x 6

VOL 65  12 (2x6) 500  12500/500**64233.04**

54 x 36 x 5



Tray zu 62001 - 62013

8x62001 - 62013

 1056/44**61007**

18.6 x 14 x 5

VOL 1100  1 12500/500**64336**

56 x 42 x 4.5



Tray zu 61023, 61007

9x61023, 9x61007

 840/42**62020**

13.5 x 12.2 x 5.5

VOL 760  1

cross

 15120/756**62021**

13.5 x 12.2 x 4.5

VOL 600  1 15120/756**64237** (on demand)

38 x 28 x 5.6



Tray zu 62000, 61007, 62020

6x62000, 6x62020, 4x61007

 1536/128**64500.04**

39.5 x 29.5 x 6.5



Tray zu 62000, 62020

6x62000, 6x62020

 2300/50

light

61013

18.5 x 13.5 x 5.5

VOL 550  2  9600/384**61023**

18.5 x 14 x 5.5

VOL 550  2  9600/384**64313**

56 x 36 x 5.2



Tray zu 61013

8x61013

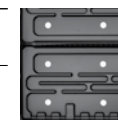
  840/35**64303**

56 x 42 x 4.5



Tray zu 61013, 61023, 62002

8 x 61013, 8 x 61023, 8 x 62002

  1200/50**62204** (on demand)

35.6 x 26.6 x 6.5

VOL 4 x 220  4x4  165 2240/140**62206** (on demand)

35.6 x 26.6 x 6.5

VOL 4 x 145  4x6  250 2240/140**64232**

36 x 27 x 3.2

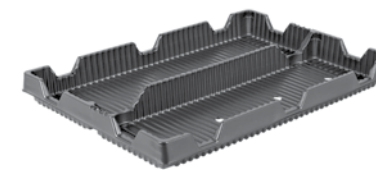
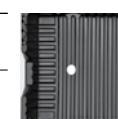


Tray zu 62204, 62206

1x62204, 1x62206

  1520/95**62250.04**

42.8 x 28 x 4

 6  1760/44

NORMPACK®
LGCUP®
B-TRAY
TRANSPORT-TRAYS



NORMPACK® 400 (56 X 25)

68402 56 x 25 x 5



 21/23	 2	Fustcode:402
	 5	
	 1600/50	

68403 56 x 25 x 8



 16.5/17.5	 3	Fustcode:403
	 5	
	 1440/45	

68404 56 x 25 x 8



 17	 4	Fustcode:404
	 5	
	 1440/45	

68405 56 x 25 x 6



 13	 5	Fustcode:405
	 5	
	 1600/50	

68406 56 x 25 x 7



 12/13	 6	Fustcode:406
	 5	
	 1600/50	

68407 56 x 25 x 8



 14	 7	Fustcode:407
	 5	
	 1600/50	

68408 56 x 25 x 7



 12/13	 8	Fustcode:408
	 5	
	 1600/50	

68409 56 x 25 x 7



 12	 9	Fustcode:409
	 5	
	 1600/50	

NORMPACK® 400 (56 X 25)

68410

56 x 25 x 6.5



	10/11		10	Fustcode: 410
			5	
			1600/50	


68411 (on demand)

56 x 25 x 6.5



	10/11		11	Fustcode: 411
			5	
			1600/50	


68412

56 x 25 x 6.5



	10.5/11		12	Fustcode: 412
			5	
			1600/50	


68414 (on demand)

56 x 25 x 5



	9		14	Fustcode: 414
			5	
			1600/50	


68418

56 x 25 x 5



	9		18	Fustcode: 418
			5	
			1600/50	


68420 (on demand)

56 x 25 x 5



	8/8.5		20	Fustcode: 420
			5	
			1600/50	


68422

56 x 25 x 4



	10.5/11		12	Fustcode: 422
			5	
			1600/50	


68456

56 x 25 x 8



	11/12		6	Fustcode: 456
			5	
			1600/50	



68478 56 x 25 x 5



 13	 8	Fustcode: 478
	 5	
	 1600/50	

68480 56 x 25 x 5



 11.5	 10	Fustcode: 480
	 5	
	 1600/50	

68482 56 x 25 x 7



 14/15	 3/2	Fustcode: 482
	 5	
	 1600/50	

68483 56 x 25 x 8



 19	 3	Fustcode: 483
	 5	
	 1600/50	

68490 56 x 25 x 7



 12	 10	Fustcode: 490
	 5	
	 1600/50	

68492 56 x 25 x 7



 13	 2/3	Fustcode: 492
	 5	
	 1600/50	

68486 56 x 25 x 6



 15	 6	Fustcode: 486
	 5	
	 1600/50	

68496 56 x 25 x 7.5



 15	 6	Fustcode: 496
	 5	
	 1600/50	

NORMPACK® CACTUS (28 X 25)

68445

28 x 25 x 4



	5.5		20	Fustcode: 445
			10	
			2800/140	

**68446**

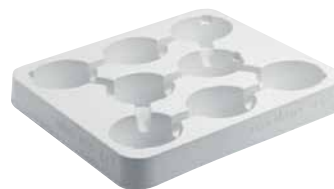
28 x 25 x 4



	6.5		12	Fustcode: 446
			10	
			2800/140	

**68447**

28 x 25 x 4



	8.5		8	Fustcode: 447
			10	
			2800/140	

**68443**

28 x 25 x 4



	11.5/12		5	Orchid
			10	
			2800/140	

**68444**

28 x 25 x 4



	11.5/12		4	Orchid
			10	
			2688/42	



Blank lined area for notes or drawing.

NORMPACK® 300 (56 X 31)

68306

56 x 31 x 8



 17	 6	Fustcode:306
 4	 4	
	 1200/50	

68326

56 x 31 x 8



 15	 6	Fustcode:326
 4	 4	
	 1200/50	

68388

56 x 31 x 8



 14	 8	Fustcode:388
 4	 4	
	 1200/50	

68386

56 x 31 x 8



 13	 6	Fustcode:386
 4	 4	
	 1200/50	

68308

56 x 31 x 7.5



 13	 8	Fustcode:308
 4	 4	
	 1200/50	

68310

56 x 31 x 7.5



 13	 10	
 4	 4	
	 1200/50	

68312

56 x 31 x 7



 12	 12	Fustcode:312
 4	 4	
	 1200/50	

68315

56 x 31 x 6.5



 10.5	 15	Fustcode:315
 4	 4	
	 1200/50	

68324

56 x 31 x 5.2



	9		24	Fustcode:324
			4	
			1200/50	



NORMPACK® 200 (40 X 28)

68202

40 x 28 x 8



 17	 1/2	Fustcode: 202
	 6	
	 2400/50	

68232

40 x 28 x 8



 19	 1/2	Fustcode: 232
	 6	
	 2400/50	

68204

40 x 28 x 8



 13/14	 4	Fustcode: 204
	 6	
	 2400/50	

68234

40 x 28 x 8



 15/16	 4/3	Fustcode: 234
	 6	
	 2400/50	

68206

40 x 28 x 7



 11/12	 6/5	Fustcode: 206
	 6	
	 2400/50	

68208

40 x 28 x 6.5



 10/11	 8	Fustcode: 208
	 6	
	 2400/50	

68209

40 x 28 x 6.5



 9.5/10.5	 9	Fustcode: 209
	 6	
	 2400/50	

68211

40 x 28 x 6.5



 9/10	 11	Fustcode: 211
	 6	
	 2400/50	

68212 40 x 28 x 6



 8/9	 12	Fustcode: 212
	 6	
 	 2400/50	

68216 40 x 28 x 5



 7/8	 16	Fustcode: 216
	 6	
	 2400/50	

68220 40 x 28 x 5



 6.5/7	 20	Fustcode: 220
	 6	
	 2400/50	

68231 40 x 28 x 5.5



 10.5	 11	Fustcode: 231
	 6	
	 2400/50	

68236 40 x 28 x 7



 13	 5/6	Fustcode: 236
	 6	
	 2400/50	

68244 40 x 28 x 6



 9	 12	Fustcode: 244
	 6	
	 2400/50	

68245 40 x 28 x 5



 7	 20	Fustcode: 245
	 6	
	 2400/50	

LGCUP[®]

68005 56 x 31.5 x 6.6



 13 / 14	 6	LGcup 131
	 4	
 35	 1320 / 55	

68008 56 x 31.5 x 6.6



 12 / 13	 8	LGcup 131
	 4	
 45	 1200 / 50	

68201 40 x 28 x 6



 9 - 13	 6 - 12	LGcup 102
	 6	
 54 - 108	 2400 / 50	

64500.01 39.5 x 29.5 x 6.5



 VOL 7000	 6	LGcup 105 / 132
	 2300 / 50	
		

B-TRAY

69021.03 (on demand) 56 x 31.5 x 6.6



 14/15	 7	
 40	 4	
 40	 1200/50	

69027 (on demand) 56 x 31.5 x 6.6



 14/14	 6	
 35	 4	
 35	 1320/55	

69010 (on demand) 56 x 31.5 x 6.7



 11/12	 10	
 55	 4	
 55	 1320/55	

69011 (on demand) 56 x 31.5 x 7.2



 13	 6	
 35	 4	
 35	 1440/60	

69013 56 x 31.5 x 7.3



 13	 10	
 55	 4	
 55	 1320/55	

69018 (on demand) 56 x 31.5 x 5.1



 9/9.5	 18	
 105	 4	
 105	 1320/55	

69020.02 (on demand) 56 x 31.5 x 5.1



 9/9.5	 20	
 115	 4	
 115	 1320/55	

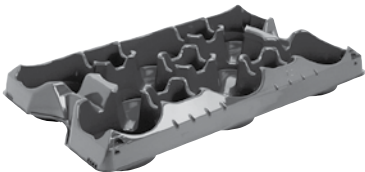
69036 56 x 31.5 x 6.6



 17/17	 6	
 34	 4	
 34	 840/35	

TRANSPORT-TRAYS

64408.01 (on demand) 55 x 35 x 7.6



 12 - 15	 8
 	
 40	 1056/44



64412.04 (on demand) 55 x 35 x 7



 12	 12
 	
 60	 1056/44



64415.01 (on demand) 55 x 35 x 6.4



 11	 15
 	
 78	 1056/44



64420.01 (on demand) 55 x 35 x 4.7



 10	 20
 	
 102	 1056/44



64575 54 x 31 x 6



 10.5	 15	
	 4	
 90	 1400/50	

64576 54 x 31 x 6



 10.5	 15	
	 4	
 90	 1400/50	

64577 54 x 31 x 6



 10.5	 15	
	 4	
 90	 1400/50	

64578 (on demand) 54 x 31 x 5.5



 10.5	 15	
	 4	
 90	 1400/50	

64497 39.5 x 29.5 x 6



 11/12	 8/6	
	 6	
 50 - 66	 2300/50	

64499 39.5 x 29.5 x 6



 11/12	 8/6	
	 6	
 50 - 66	 2300/50	

64499.02 39.5 x 29.5 x 6



 11/12	 8/6	
	 6	
 50 - 66	 2300/50	

TRANSPORT-TRAYS

64484 39.5 x 29.5 x 6



 9	 12
 6	 6
 100	 2300/50



64485 39.5 x 29.5 x 6



 9	 12
 6	 6
 100	 2300/50



64486 39.5 x 29.5 x 6



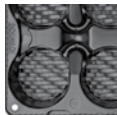
 9	 12
 6	 6
 100	 2300/50



64490 39.5 x 29.5 x 6



 13	 6
 6	 6
 51	 2300/50



64491 39.5 x 29.5 x 6



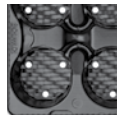
 13	 6
 6	 6
 51	 2300/50



64492 39.5 x 29.5 x 6



 13	 6
 6	 6
 51	 2300/50



68201.01 40 x 28 x 6



 9-13	 6-12	
 6		
 50-105	 2400/50	

68201.22 40 x 28 x 6



 9-13	 6-12	
 6		
 50-105	 2400/50	

68201.04 40 x 28 x 6



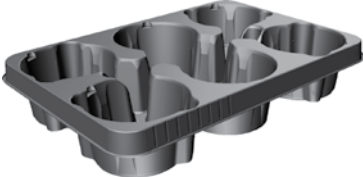
 9-13	 6-12	
 6		
 50-105	 2400/50	

64502.04 39.5 x 29.5 x 6



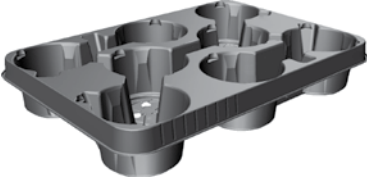
 9/13	 6-12	
 6		
 50-105	 3360/70	

68620 40 x 28 x 7



 13	 6/5	
 6		
 2400/50		

68621 40 x 28 x 7



 11/12	 8	
 6		
 2400/50		

68622 40 x 28 x 6



 9	 12	
 6		
 2400/50		

TRANSPORT-TRAYS

68115

42 x 28 x 6



 14	 6	
 51	 6	
 2800/700		

68114

42 x 28 x 6.5



 14/14	 6	
 51	 6	
 1200/30		

68116

42 x 28 x 6.5



 15 (3lt)	 6	
 51	 6	
 1200/30		

68106

39 x 29 x 6



 11/11	 6	
 52	 6	
 1564/34		

64611 (on demand)

38 x 28 x 6.2



 9/9	 12	
 110	 6	
 1656/36		

68124

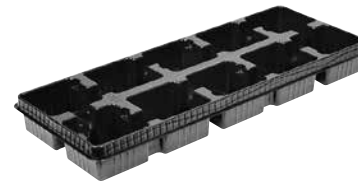
42 x 28 x 6.5



 7/7	 24	
 204	 6	
 1680/42		

68610

56 x 22.5 x 6



 11/11	 10	
 80	 5	
 1200/30		

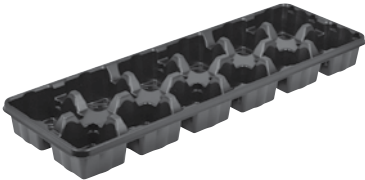
68611

56 x 11 x 6



 11/11	 5	
 80	 11	
 2400/60		

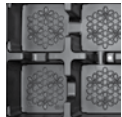
68109 56 x 18.5 x 5



 9/9	 12	
	 7	
 118	 1920/80	

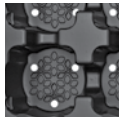
68110 56 x 21 x 6



 11/11	 10	
	 6	
 81	 1440/36	

68111 56 x 21 x 6



 10/10	 10	light	
	 6		
 81	 1440/36		

68119 56 x 18.5 x 5



 9/9	 10	
	 7	
 98	 1824/76	

68606 56 x 25 x 6



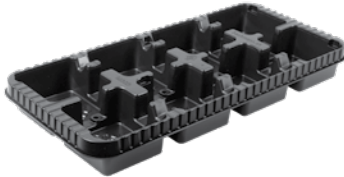
 15	 6	
	 5	
 42	 1920/60	

68608 56 x 25 x 6



 12	 8	
	 5	
 57	 1280/40	

68609 56 x 25 x 6



 12.5 (1.6lt)	 8	
	 5	
 57	 1344/42	

OPTI-TRAYS

68809

56 x 18.5 x 10



 9/9	 12
--	--

	 7
--	---

 118	 1440/60
--	---


68810

56 x 21 x 7



 10.5	 10
--	--

	 6
---	---

 71	 1600/40
--	---


68811

56 x 21 x 8.3



 10.5	 10
--	--

	 6
---	---

 71	 1600/40
--	---


68812

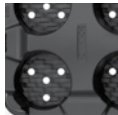
56 x 25 x 8



 12	 8
---	---

	 5
--	---

 57	 1600/50
---	---


68813

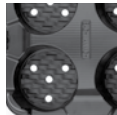
56 x 25 x 8



 13	 8
--	---

	 5
---	---

 57	 1600/50
--	---


68806

42 x 28 x 10



 14	 6
--	---

	 6
---	---

 51	 1440/36
--	---



Blank lined area for notes or drawing.

TRAGEPACKUNGEN
CLAYETTES
MULTI-CELL TRAYS
VERKOOPVERPAKKINGEN



64017

31.5 x 10.5 x 5.5



	10.5		3
			24
			3300/165

**64018** (on demand)

39 x 13 x 6.5



	12/13		3
			13
			2688/168

**64019**

48 x 14 x 7



	13/14		3
			12
			2880/240

**60018**

21.5 x 16 x 5.2



	7/7		6
			20
			6144/384

**60019.01** (on demand)

16 x 14 x 5.2



	7/7		4
			32
			9216/576

**64049**

18.5 x 18.5 x 7



	9		4
			21
			4000/200

**64008**

28.7 x 20.7 x 5



	10.5		4
			18
			3360/210

**64007** (on demand)

31.5 x 19.6 x 6.5



	10.5		5
			14
			2000/100



BACHMANN GROUP

OHNE TRAGEGRIFF / WITHOUT HANDLE / SANS ANSE

59

TRAGEPACKUNGEN

TRAGEPACKUNGEN

CLAYETTES / MULTI-CELL TRAYS / VERKOOPVERPAKKINGEN

63016 (on demand)

28 x 18.4 x 7.4



 9	 6
 14	 2400/150



63216.02

18.5 x 28 x 5.4



 9/9	 6
 14	 3840/40



63213

36.5 x 28 x 7.2



 9/9	 2x6
 14	 1920/40



63013

36.5 x 27 x 7.2



 9	 2x6
 14	 2016/42



63015

42.5 x 32 x 8



 10.5	 2x6
 10	 1920/64



63210

28 x 28 x 6



 5.5/5	 2x10
 18	 3328/52



63011.01

35 x 28 x 6.5



 5.5/5.5	 2x10
 13	 2400/50



65449

53 x 16 x 6.5



 8/9	 10
 8	 1824/114



OHNE TRAGEGRIFF / WITHOUT HANDLE / SANS ANSE

SPECIALS



HOBBY / CUSTOM MADE

INDIVIDUELLE PRODUKTLÖSUNGEN DE

Gartenbau-Produkte für den Hobby-Gärtner. In Gartencentern und Baumärkten erhältlich. Die enge Zusammenarbeit mit dem Kunden ist der entscheidende Faktor für eine erfolgreiche Verpackungsentwicklung.

HOBBY / CUSTOM MADE FR

Produits pour jardiner comme un «pro». En vente dans les jardinières et magasin «grande distribution». La collaboration étroite avec le client est le facteur décisif pour un développement d'emballage fructueux.

HOBBY / CUSTOM MADE EN

Hobby-horticulture: gardening like a professional. Available at garden- and DIY-centres. The close cooperation with our customers is the decisive factor for a successful development of packaging.

HOBBY / CUSTOM MADE NL

Hobby tuiniers produceren zoals een vakman. Verkrijgbaar in Tuincentra en bouwmarkten. De nauw samenwerking met de klant is de doorslaggevende factor voor een succesvol verpakkingsconcept.

64213 FENSTERBANK-GEWÄCHSHAUS



69283 SCHNECKENSTOPP



64211 SAATSCHALE



64154 ANZUCHT-TRAY



HONEY-MEADOW



VEGETABLE-TRAY



FLOWER-TRAY



OPTI-TRAYS



CASE STUDY

STEP 1

DESIGNVORSCHLÄGE

LA CONCEPTION DE DESIGN

DESIGN PROPOSAL

ONTWERPV00RSTEL



STEP 2

3D-PRINT

LA VERSION IMPRIMEE EN 3D

3D-PRINT

3D-PRINT



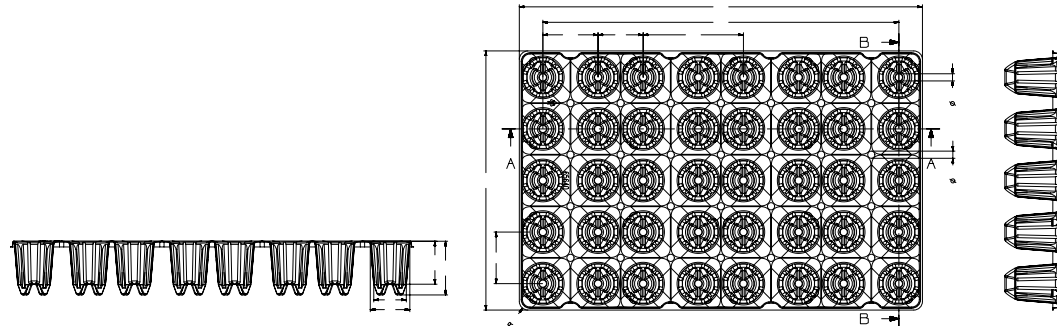
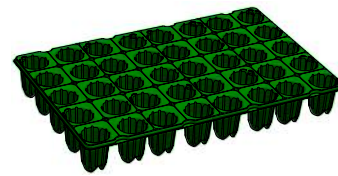
STEP 3

FREIGABE-ZEICHNUNG

LE DESSIN TECHNIQUE

TECHNICAL DRAWING

VRIJGAVE TEKENING



STEP 4

MUSTER-WERKZEUG

L'OUTIL POUR ECHANTILLONS

SAMPLE TOOL

MONSTER MATRIJS

STEP 5

SERIE-WERKZEUG

L'OUTIL DE SERIE

PRODUCTION TOOL

SERIE MATRIJS

STEP 6

ENDPRODUKT

LE PRODUIT FINAL

FINISHED PRODUCT

EINDPRODUCT

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Verpackungseinheit
Quantité par palette
Quantity per pallet
Aantal per pallet



Menge pro CC
Nombre par roll Danois
Quantity per Danish shelf
Aantal per Deense laag



Paperpot
Paperpot
Paperpot
Paperpot



Topfmass
Mesure de pot
Potsize
Potmaat



Überlauf
Réserve d'eau
Overflow holes
Overloop gaten



Bodenseitenloch
Trous de fond sur côté
Bottom-side-holes
Bodem-zijgaten



Bodenloch
Trous de fond
Bottom holes
Bodemgaten



Offener Boden
Fond ajouré
Open bottom
Open bodem



Anzahl Mulden
Nombre d'alvéoles
Number of cells
Aantal cups



Pflanzen/m²
Plantes/m²
Plants/m²
Planten/m²



Volumen
Volume
Volume
Volume



Durchmesser
Diamètre
Diameter
Diameter



Verpackungseinheit
Quantité par palette
Quantity per pallet
Aantal per pallet



Menge pro CC
Nombre par roll Danois
Quantity per Danish shelf
Aantal per Deense laag



Paperpot
Paperpot
Paperpot
Paperpot



Topfmass
Mesure de pot
Potsize
Potmaat



Überlauf
Réserve d'eau
Overflow holes
Overloop gaten



Bodenseitenloch
Trous de fond sur côté
Bottom-side-holes
Bodem-zijgaten



Bodenloch
Trous de fond
Bottom holes
Bodemgaten



Offener Boden
Fond ajouré
Open bottom
Open bodem



Anzahl Mulden
Nombre d'alvéoles
Number of cells
Aantal cups



Pflanzen/m²
Plantes/m²
Plants/m²
Planten/m²



Volumen
Volume
Volume
Volume



Durchmesser
Diamètre
Diameter
Diameter

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